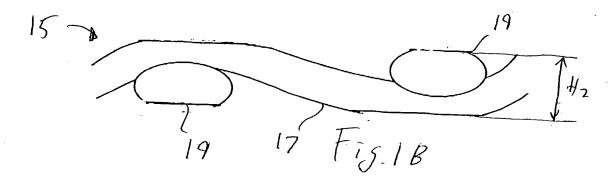


After Rolling



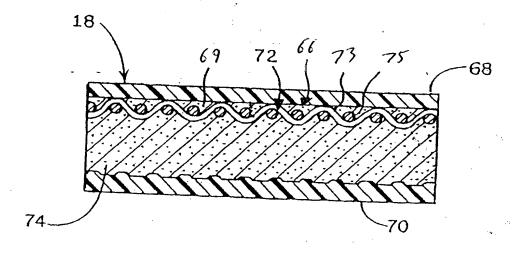
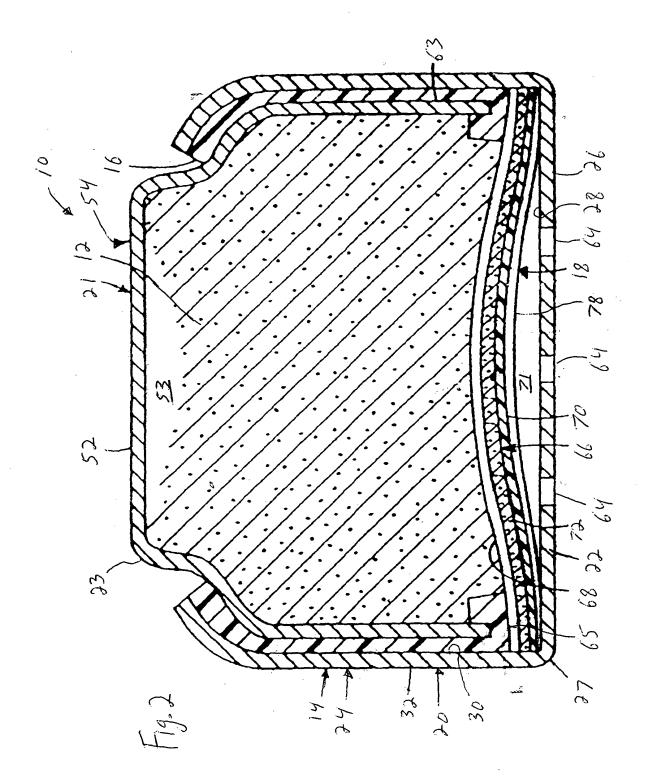
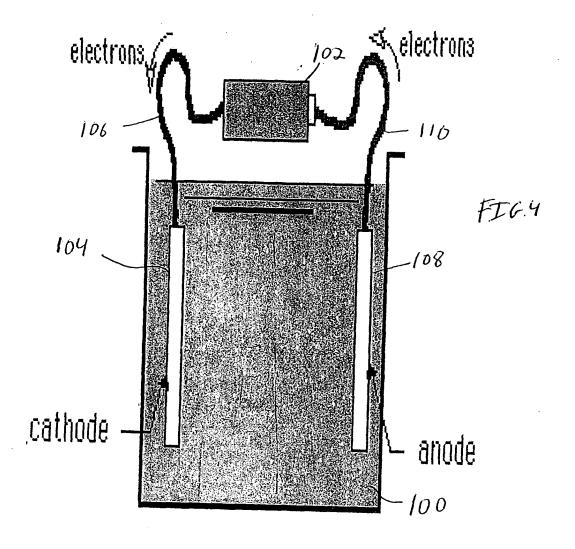
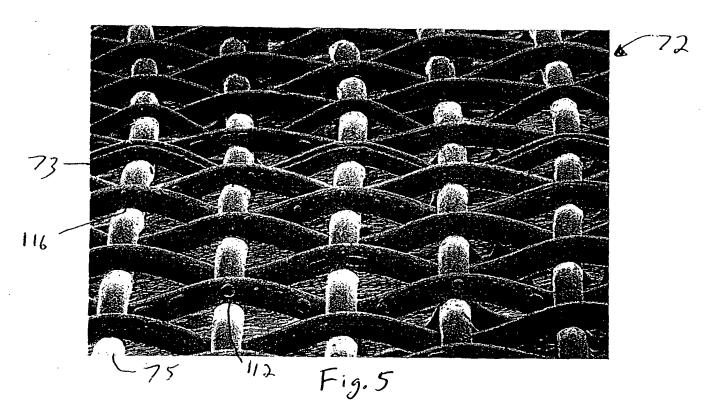


FIG. 3







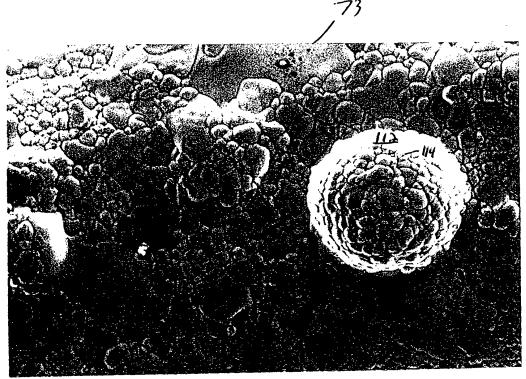
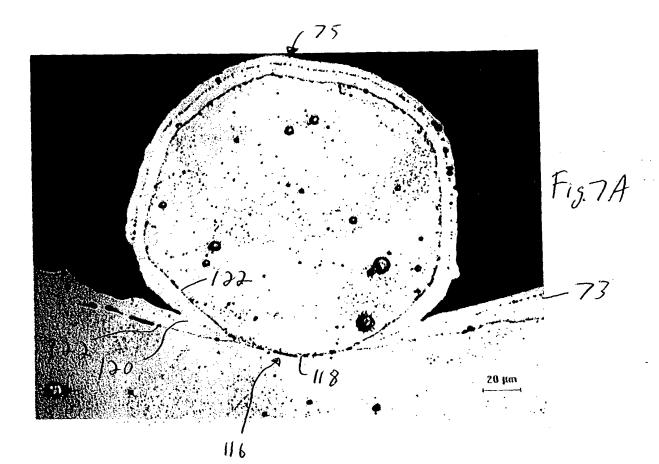
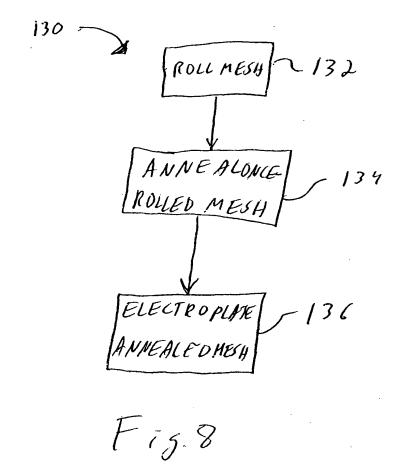
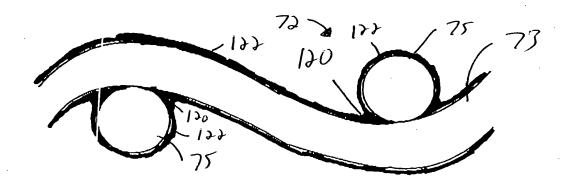


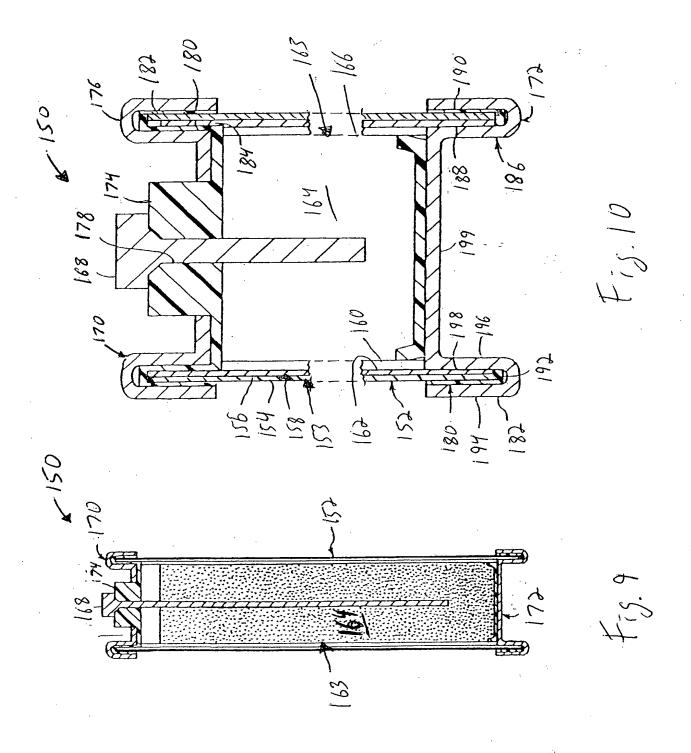
Fig.6

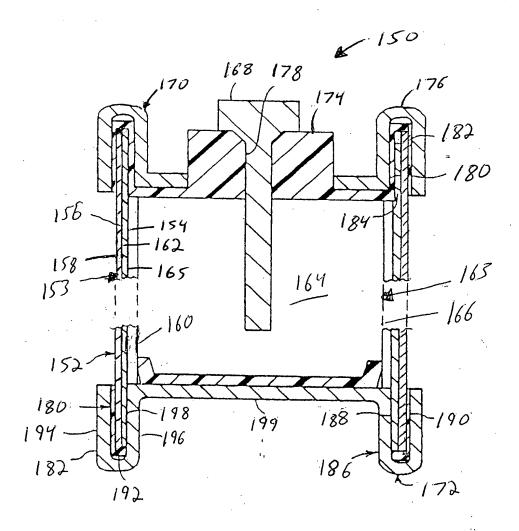






Fis. 7B





Fis. 11